

## **Applications**

- → Robotics
- **Consumer appliances**
- Toys
- **RC vehicles**
- **Industrial Automation**
- Automotive

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# Miniature Linear Motion Series • T16

Actuonix's unique line of Miniature Linear Actuators enables a new generation of motionenabled product designs, with capabilities that have never before been combined in a device of this size. These linear track actuators are a superior alternative to designing your own push/pull mechanisms.

The T16 actuators are complete, self-contained linear motion devices with position feedback for sophisticated position control capabilities, or end of stroke limit switches for simple two position automation. Several gear ratios are available to give you varied speed/force configurations.

The track design makes the T16 significantly shorter than the same stroke length P16, since instead of an extending shaft, a sliding mount is provided. The sliding mount also significantly increases the maximum side load specification.

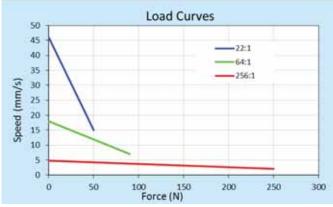
Premium components in this model include: large sealed stainless steel bearings, planetary gearbox, stainless steel lead screw, and glass re-enforced nylon housing.

Gearing Option         22:1         64:1         256:1           Peak Power Point         40N @26mm/s         80N @9mm/s         250N @2.5mm/s           Peak Efficiency Point         25N @34mm/s         40N @14mm/s         150N @3.4mm/s           Max Speed (no load)         46mm/s         18mm/s         4.8mm/s           Max Force ( < Stall )         50N         90N         300N           Back Drive Force         75N         200N         >500N           Stroke Option         100mm         200mm         300mm           Mass         116 g         138 g         160 g           Repeatability (-P/LAC)         +/- 0.4mm         +/- 0.8mm         +/- 1.2mm           Max Side Load         N         N         N           Max Rotational Load         N         N         N           Potentiometer         11kΩ±50%         23kΩ±50%         34kΩ±50%           Feedback Linearity         Less than 2.00%
Peak Power Point         40N @26mm/s         80N @9mm/s         250N @2.5mm/s           Peak Efficiency Point         25N @34mm/s         40N @14mm/s         150N @3.4mm/s           Max Speed (no load)         46mm/s         18mm/s         4.8mm/s           Max Force ( < Stall )         50N         90N         300N           Back Drive Force         75N         200N         >500N           Stroke Option         100mm         200mm         300mm           Mass         116 g         138 g         160 g           Repeatability (-P/LAC)         +/- 0.4mm         +/- 0.8mm         +/- 1.2mm           Max Side Load         N         N         N           Max Rotational Load         N         N         N           Potentiometer $11k\Omega \pm 50\%$ $23k\Omega \pm 50\%$ $34k\Omega \pm 50\%$
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Max Rotational LoadNNNPotentiometer $11kΩ±50%$ $23kΩ±50%$ $34kΩ±50%$
Potentiometer $11k\Omega\pm50\%$ $23k\Omega\pm50\%$ $34k\Omega\pm50\%$
Feedback Linearity Less than 2.00%
Less than 2.00%
Input Voltage 0-15 VDC. Rated at 12VDC.
Stall Current 1000mA @ 12V
Operating Temp -10°C to +50°C
Audible Noise 62 dB @ 45cm
Ingress Protection None
Mechanical Backlash 0.3mm
Limit Switches (-S) Max. Current Leakage: 8uA
Maximum Static Force 500N
Maximum Duty Cycle 20%

### **Basis of Operation**

The T16 is designed to push or pull a load along its full stroke length. The speed of travel is determined by the load and mount angle (See the Load Curves). Actuator speed can be reduced by lowering the drive voltage. When power is removed the actuator will hold its position, unless the applied load exceeds the back drive force. Repeated stalling or stalling for more than a few seconds will shorten the life of the actuator significantly. Actuators should be tested in each specific application to determine their effective life under those loading conditions and environment.





### **Model Selection**

The T16 has 3 configuration choices: Stroke, Gear Ratio and Controller. T16 options are identified according to the following model numbering scheme:

### T16-SS-GG-VV-C

Feature	Options
SS: Stroke	<b>100, 200, 300</b> (mm)
<b>GG</b> : Gear reduction	<b>22</b> , <b>64</b> , <b>256</b> :1
ratio (refer to load	(lower ratios are faster but push
curves above)	less force, and vice versa)
VV: Voltage	12 Volts DC
C: Controller	P Potentiometer Feedback
	S Limit Switches

### **T16** Controller Options

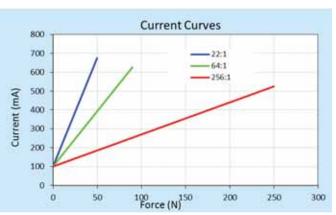
# Option S – End of Stroke Limit Switches

WIRING: (see last page for pin numbering)

1 - Red — Motor V+ (12V)

2 - Black - Motor V- (Ground)

–S actuators are ideal for manually controlled applications and simple two position automated mechanisms. The –S actuators have limit switches that will turn off power to the motor when the actuator reaches within 0.5mm of the end of stroke. Internal diodes allow the actuator to reverse away from the limit switch. The limit switches cannot be moved once the actuator is manufactured. While voltage is applied to the motor power pins, (1 & 2) the actuator extends. Reverse the polarity and the actuator retracts. This can be accomplished manually with a DPDT switch or relay, or using an H-Bridge. The –S model cannot be used with the LAC control board.



Option P - Potentiometer Position Feedback

WIRING: (see last page for pin numbering)

- 1 Orange Feedback Potentiometer negative reference rail
- 2 Purple Feedback Potentiometer wiper
- 3 Red Motor V+ (12V)
- 4 Black Motor V- (Ground)
- 5 Yellow Feedback Potentiometer positive reference rail

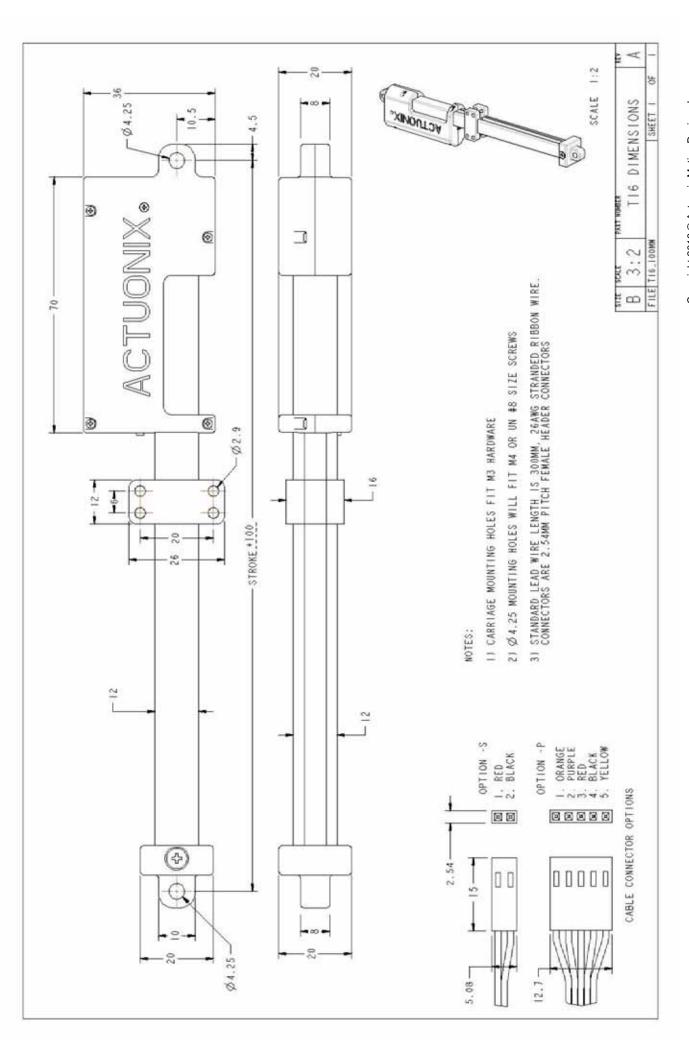
-P actuators are suited to automatically controlled positioning systems, but they can also be driven manually. The -P actuators have no built in controller, but do provide an analog position feedback signal that can be input to an external closed loop controller. While voltage is applied to the motor power pins, (3 & 4) the actuator extends. Reverse the polarity and the actuator retracts. This can be accomplished manually with a DPDT switch or relay, or using an H-Bridge circuit. Position of the actuator stroke can be monitored by providing any stable low and high reference voltage on pins 1 & 5, then reading the position signal on pin 2. The voltage on pin 2 will vary linearly between the two reference voltages in proportion to the position of the actuator stroke.

The T16 –P actuator can be used as a linear servo by connecting the actuator to an external controller such as the LAC board offered by Actuonix. This control board reads the position signal from the T16, compares it with your input control signal then commands the actuator to move via an onboard H-bridge circuit. The LAC allows any one of the following control inputs: Analog 0-3.3V or 4-20mA, or Digital 0-5V PWM, 1-2ms Standard RC, or USB. The RC input effectively transforms your T16 into a linear servo, which is a direct replacement for any common hobby servo used in RC toys and robotics. Refer to the LAC datasheet for more details.

### **Ordering**

Small quantity orders can be placed directly online at <a href="www.actuonix.com">www.actuonix.com</a>. Purchase orders, volume quotes, and custom order requests can be sent to <a href="sales@actuonix.com">sales@actuonix.com</a>. MOQ for custom strokes, cables or connectors is typically 500pcs. Each actuator ships with two mounting brackets and #8-32 mounting hardware. The cable length is approximately 300mm and connector is a 0.1" pitch female socket connector. The thread in the end of the round aluminum shaft is M8x1.25.





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